



## Replacement

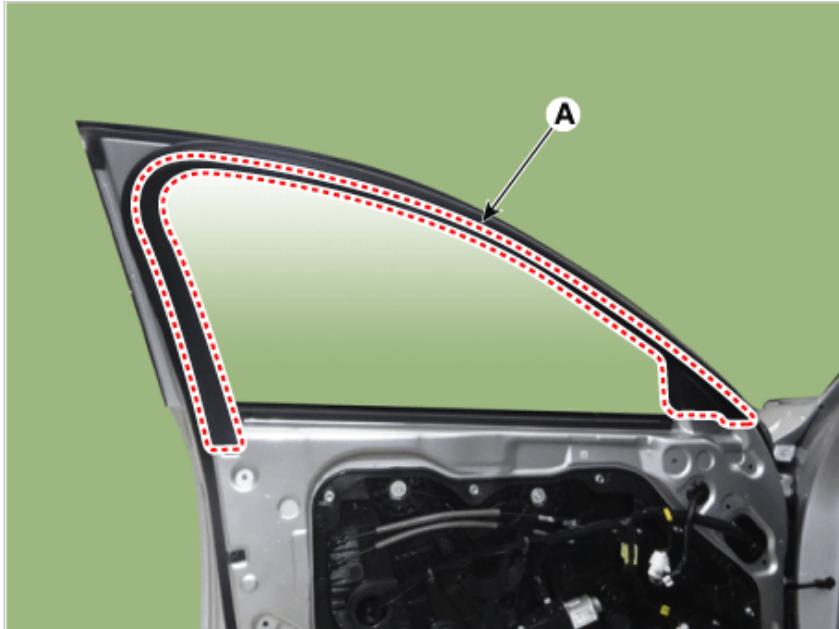
### CAUTION

Put on gloves to protect your hands.

### Information

- Use a plastic panel removal tool to remove interior trim pieces without marring the surface.
- Take care not to bend or scratch the trim and panels.

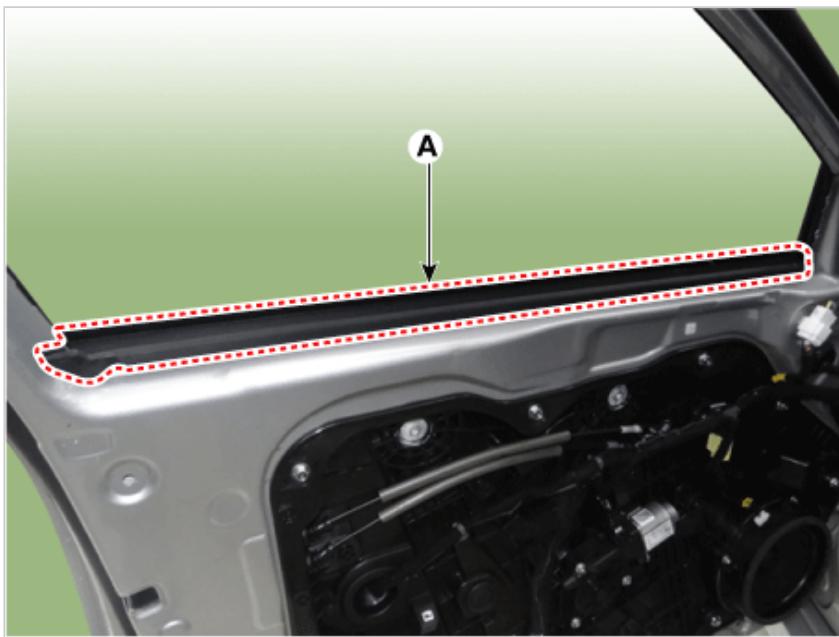
- Remove the front door frame inner cover (A) by using a remover.



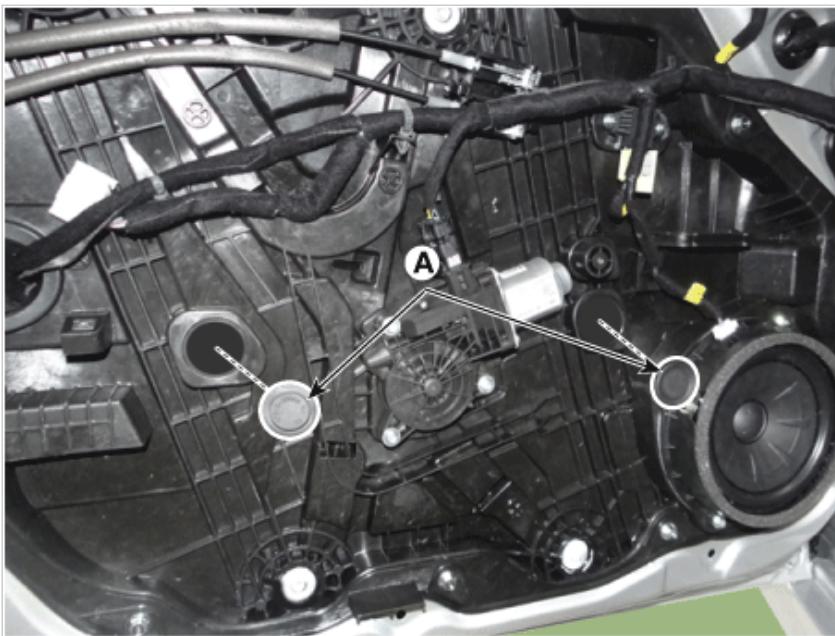
- Remove the front door trim.

(Refer to Front Door - "Front Door Trim")

- Remove the front door belt inside weatherstrip (A).



- Remove the front door window glass mounting hole plug (A) from the door module.



5. By operating the power window switch, pull down until the glass mounting bolt on plug hole is visible.

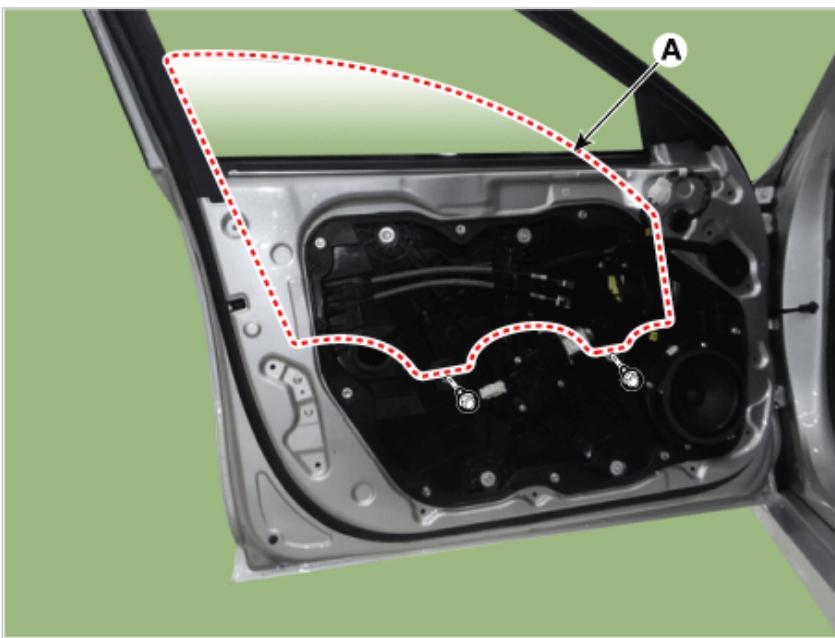
**⚠ CAUTION**

Be careful not to damage the glass surface.

6. Loosen the mounting bolt and then pull out the front door window glass (A) by tilting it sideways.

**Tightening torque :**

7.8 - 11.8 N·m (0.8 - 1.2 kgf·m, 5.8 - 8.7 lb·ft)



7. Install in the reverse order of removal.

**ℹ Information**

- Check that glass operation is normal.
- Adjust glass if necessary.
- Make sure that the connector is connected properly.
- Make sure that the door locks/unlocks and opens/closes properly.